

Svecia Autopiles, SAP, are automatic stackers designed for multi-purpose operations and will handle all types of materials used in screen printing, from thin paper and plastics to board and metal sheets. Wide conveyor belts, together with a powerful adjustable air cushion system and variable conveyor speeds, ensure trouble-free delivery to the pile. Photo-optic controlled side-joggers provide continuous and smooth sheet stacking and sensors ensure automatic sheet delivery height. Svecia Autopiles are available in three different versions:

## **TYPE A, SAP-A**

is usually used with three-quarter automatic screen printing lines for medium to large size materials. It can be unloaded from the back or from either side, a space saving feature. A large mirror allows the operator to have perfect visibility from printing press to stacker.

## **TYPE B, SAP-B**

is a further development of SAP-A and is usually used in fully automatic screen printing lines. Besides the features of SAP-A, the length of the infeed conveyor is adjustable. This feature eliminates manual loading of the feeder for second or subsequent print runs, as the full pallets can be transferred directly from stacker to feeder.

## **TYPE C, SAP-C**

is a compact stacker, specially designed for small printing sizes from 550x750 to 765x1070 mm.

### **Standard equipment:**

- Variable conveyor speed 0-60 m/min.
- Photo-optic controlled side joggers.
- Automatic pile height control.
- Counter with reset function.
- 100 mm wide anti-statically treated conveyor belts.
- Mirror for visibility from printing press to stacker.
- Signal lamp warning for full pile.

### *For SAP-A and SAP-B also;*

- Back or either side loading.

### *For SAP-B also;*

- Variable adjustable length of infeed conveyor eliminating manual loading of feeder for subsequent print runs.



